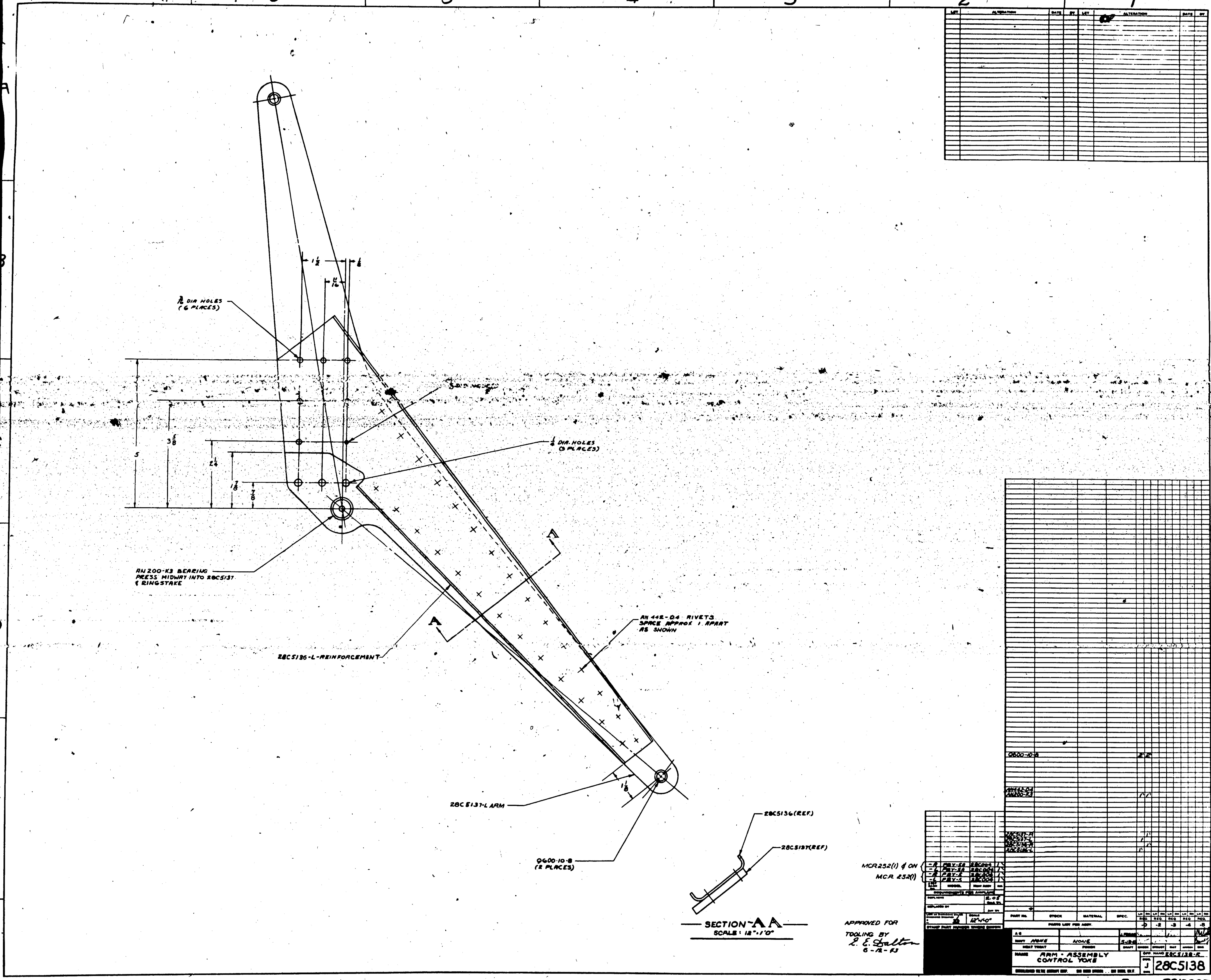


7 6 5 4 3 2 1
A
B
D
E
F
LET | ALTERATION | DATE | BY | LET | ALTERATION | DATE | BY
3/16 DIA HOLES (6 PLACES)
1/4 DIA. HOLES (3 PLACES)
1 1/2
1/8
11/16
5
3 5/8
2 1/4
1 7/8
7/8
AN200-K3 BEARING PRESS MIDWAY INTO 28C5137 & RINGSTAKE
A
A
28C5136-L-REINFORCEMENT
AN 442-D4 RIVETS SPACE APPROX 1. APART AS SHOWN
1 1/8
28C5137-L ARM
Q600-10-8 (2 PLACES)
28C5136(REF)
28C5137(REF)
SECTION-AA
SCALE: 12"-1'0"
APPROVED FOR TOOLING BY
E. E. Dalton
6-12-43
MCR252(1) ¢ ON
MCR 252(1)
-R PBY-5A 28C004
-L PBY-5A 28C004
-R PBY-5 28C004
-L PBY-5 28C004
MODEL
REQUIREMENTS FOR AIRPLANE
2.05
12"-1'-0"
Q600-10-8
AN442-D4
AN200-K3
28C5137-R
28C5137-L
28C5136-R
28C5136-L
D-6
PART NO. | STOCK | MATERIAL | SPEC.
PARTS LIST FOR ASSY.
REQ. REQ. REQ. REQ. REQ.
-0 -2 -3 -4 -5
AS
NONE
NONE
HEAT TREAT
FINISH
5-18-
DRAFT
NAME ARM - ASSEMBLY CONTROL YOKE
OPP. HAND 28C5138-R
J 28C5138
B 28C5138

H 202